

Accurate

Note: parts 53, 54, 55
preset drag adjustment
washers

SUB-ASSY

SUB-ASSY

INTERNAL PARTS BLOWOUT

DX2-400N
DX2-400
DX2-500N
DX2-500
DX2-600NN
DX2-600N
DX2-600

GENERAL TOLERANCES UNLESS NOTED	
UNFINISHED TO UNFINISHED SURFACE DIMENSIONS SHALL CONFORM	
±.001 WHEN NOT SHOWN	
ANGLES ±.5 DEGREE	
±.010 TO ±.015 INSIDE CORNER RADII	
±.005 MICROMETER FINISH ON MACHINED SURFACES	

THIS DRAWING IS THE PROPERTY OF
ACCURATE FISHING PRODUCTS
LOS ANGELES, CA AND SHALL NOT
EXCEPT UPON PRIOR WRITTEN
PERMISSION OF AFP BE USED
FOR ANY PURPOSE EXCEPT THE
MANUFACTURE OF ARTICLES FOR
ACCURATE FISHING PRODUCTS
DRAWING TO BE RETURNED
UPON REQUEST

DESCRIPTION:		COPY	
PART NAME:		QA	APPR
DRAWN:	DATE:	WG TW	
APPROVED:	DATE:	DATE:	
THIRD ANGLE PROJECTION		DATE:	
Accurate Fishing Products		DATE:	
Los Angeles, CA		DATE:	
VENDOR:	DATE:	DATE:	
ACCURATE	DATE:	DATE:	
SCALE:	0.80	SHEET:	1 of 1

NO.	COMPONENT NAME	QTY	PART#	NO.	COMPONENT NAME	QTY	PART#	NO.	COMPONENT NAME	QTY	PART#
3	DX2 400 SIDEPLATE	1	B-7064	36	SPOOL BEARING	2	B-1624	62	DX2 400N FRAME	1	B-7070
3	DX2 500 SIDEPLATE	1	B-7066	37	400 FIBER WASHER	2	B-1046	62	DX2 400 FRAME	1	B-7058
3	DX2 600 SIDEPLATE	1	B-7068	37	500 FIBER WASHER	2	B-1142	62	DX2 500N FRAME	1	B-7234
				37	600 FIBER WASHER	2	B-1264	62	DX2 500 FRAME	1	B-7060
4	ANTI-REVERSE BEARING	1	B-5324	38	400 SPOOL COVER C/S	1	B-1012	62	DX2 600 FRAME	1	B-7062
5	GEAR SHAFT BUSHING .105	1	S-3908	38	500 SPOOL COVER C/S	1	B-1684	62	DX2 600N FRAME	1	B-7236
5	GEAR SHAFT BUSHING .400	1	B-5378	38	600 SPOOL COV C/S	1	B-1704	62	DX2 600NN FRAME	1	B-7238
6	MAIN GEAR SHAFT	1	B-5444					63	CLICKER RING	1	522
7	LARGE MAIN GEAR 6:1	1	B-6224	39	SPOOL COVER SCREWS	8	B-2754	64	CLICKER KNOB WASHER	1	B-1126
7	LARGE MAIN GEAR 5:1	1	B-6222	40	400N, 500N, 600NN SPOOL SHAFT	1	B-5066	65	CLICKER KNOB	1	B-1038
9	MAIN LEVER ARM WASHER	1	B-1028	41	400, 600N SPOOL SHAFT	1	B-5068	66	CLICKER DOG	1	B-1040
11	EXTREME CONTOUR HANDLE ARM	1	B-5384	41	500 SPOOL SHAFT	1	B-4816	67	FRAME RETAINER	1	B-1052
12	EXTREME HANDLE KNOB	1	B-5428BL	41	600 SPOOL SHAFT	1	B-5048	68	CLICKER RING SCREWS	2	B-1296
13	EXTREME HANDLE ARM PIN	1	L-932	42	SPOOL SHAFT RETAINER	1	B-1284	69	WASHER 400/500/600	2	B-1276
14	HANDLE SCREW-LEFT HAND	2	B-1190	45	CLICKER DRAG CAP	1	B-984	70	NUT 400/500/600	2	B-1154
15	HANDLE KNOB HUB	1	AR-50040	46	DRAG CAP RETAINER	2	B-1048	71	FRAME BASE (FOOT)	1	B-1084
16	GEAR SIDEPLATE BEARING	1	B-1272	47	BEVEL WASHER 30/50	2	B-5370	72	FRAME BASE SCREWS	4	B-1278
17	STRIKE BUTTON	2	L-832	47	BEVEL WASHER 400/500/600	2	B-1020	73	CLICKER KNOB RETAINER	1	L-1342
18	STRIKE BUTTON SPRING	4	70080S	48	400 TITANIUM WASHER	2	B-1014	76	HANDLE WASHER .010	1	B-5360
19	STRIKE BUTTON COVER	2	L-1050	48	500 TITANIUM WASHER	2	B-1156	77	HANDLE WASHER .015	1	B-5360
20	DX2 400 GEAR COVER	1	B-1502	48	600 TITANIUM WASHER	2	B-1314	78	HANDLE WASHER .020	1	B-5360
20	DX2 500 GEAR COVER	1	B-1504					79	HANDLE SUB-ASSY	1	B-5472
20	DX2 600 GEAR COVER	1	B-1506					82	TENSION CAM	1	B-1280
								83	FRAME BEARING	1	B-1280
21	DX2 400 MAIN LEVER ARM	1	B-1032					84	FRAME CLAMP	1	B-660
21	DX2 500 MAIN LEVER ARM	1	B-2706					85	SLEEVE NUT 400/500/600	2	B-1444
21	DX2 600 MAIN LEVER ARM	1	B-1326								
								86	MAIN GEAR SHAFT WASHER .010	1	B-5430
22	STRIKE BUTTON SCREWS	4	B-1290	49	SPOOL SPRING 400/500/600	2	B-1718-1	87	CLICKER KNOB WASHER .015	1	B-3128
24	400/500/600 FRAME SCREWS	4	B-1294	51	PINION GEAR 2.2:1/5:1	1	B-4902	88	SMALL MAIN GEAR 3:1	1	B-5338
25	400, 500, 600 CAM TRACK	1	B-996	51	PINION GEAR 3:1/6:1	1	B-4686	88	SMALL MAIN GEAR 2:1	1	B-5320
				52	PINION BUSHING	1	B-990	89	SMALL MAIN GEAR RETAINER	1	B-5418
27	TENSION CAM PIN	1	B-988	53	SPOOL ADJ. WASHER .015	1	B-1254	90	GEAR SHIFTER	1	B-5318
28	TENSION CAM PIN	2	L-872	54	SPOOL ADJ. WASHER .020	1	B-1606	91	DRIVE GEAR SHAFT	1	B-5358
29	MAIN LEVER RETAINER	1	B-1640	55	SPOOL ADJ WASHER .025	1	B-1610	92	GEAR SHAFT SPRING-SMALL	1	B-4828
30	TENSION CAM WASHER	1	B-986	57	400 SPOOL COVER G/S	1	B-1524	93	GEAR SHAFT COVER SPACER	1	B-5380
31	TENSION CAM O-RING	1	B-1292	57	500 SPOOL COVER G/S	1	B-1526	94	MAIN LEVER PLUNGER	1	L-1638
33	TENSION CAM COVER	1	B-1080	57	600 SPOOL COVER G/S	1	B-1528	95	MAIN LEVER PLUNGER SPRING	1	L-1362
34	DX2 400N SPOOL	1	B-1078					96	GEAR SHAFT SPRING-LARGE	1	B-4826
34	DX2 400 SPOOL	1	B-1044					97	SHIFT PIN PUSHER	1	B-5364
34	DX2 500N SPOOL	1	B-3044	60	TENSION CAM SUB-ASSY	1	B-1614	98	SHIFT PIN CUSHION SPRING	1	B-5388
34	DX2 500 SPOOL	1	B-1088					99	GEAR SHAFT HANDLE SCREW	1	B-5356
34	DX2 600NN SPOOL	1	B-5126					100	GEAR SHIFT COVER SPRING	1	B-4818
34	DX2 600N SPOOL	1	B-2092					101	GEAR SHIFT SLIDE	1	B-5390
34	DX2 600 SPOOL	1	B-1092					102	GEAR SHIFT SHAFT PIN	1	B-5386